

Removal and Installation

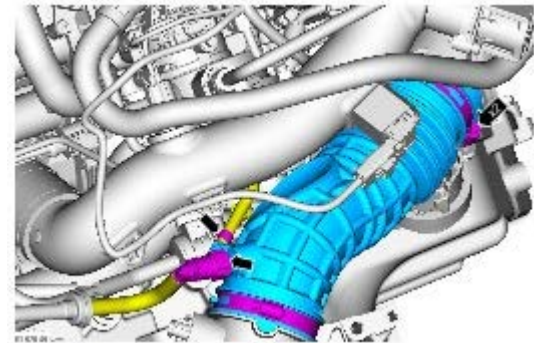
Materials

Name	Specification
Sealant	WSK-M2G348-A7

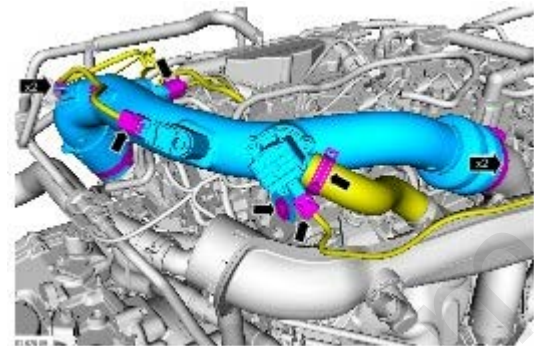
Removal

NOTE: Removal steps in this procedure may contain installation details.

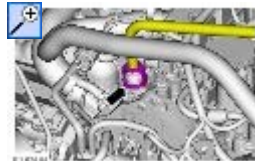
1. Torque: 5 Nm



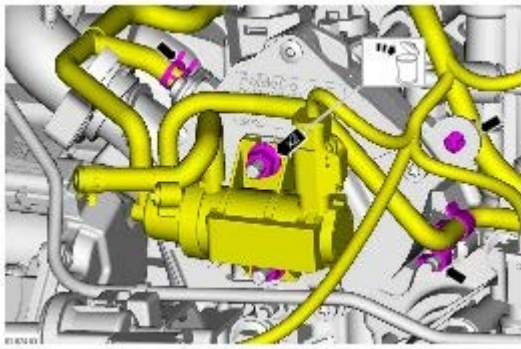
2. Torque:
Bolt 8 Nm
Clamps 5 Nm



- 3.



4. Torque: 7 Nm

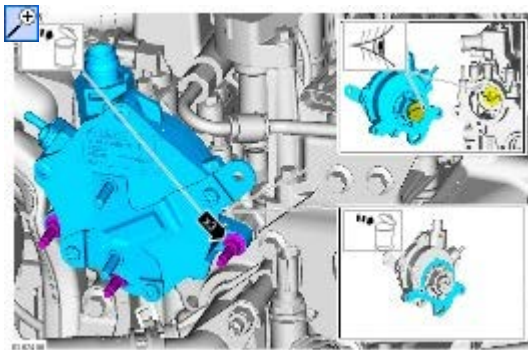


5. Torque: 7 Nm

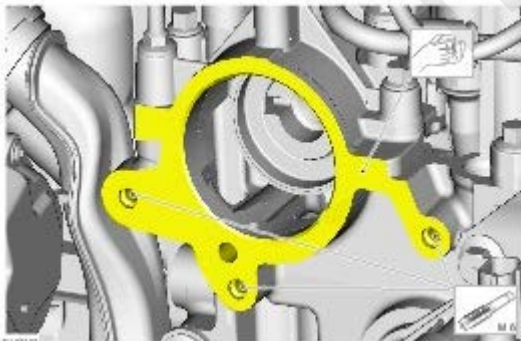


6. NOTE: Manually align the brake vacuum pump drive key with the camshaft slot before installation.

Torque: 10 Nm



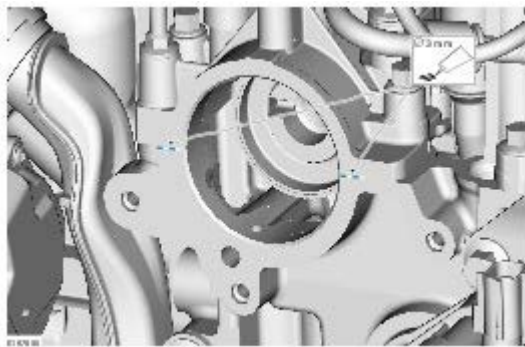
7. NOTE: Make sure the mating surfaces are clean and free of foreign material and thread lock residue is cleaned from the bolt holes.



Installation

1. To install, reverse the removal procedure.
2. NOTE: If the brake vacuum pump is not secured within 10 minutes of sealant application, the sealant must be removed and the sealing area cleaned with metal surface prep. Failure to follow this procedure can cause future oil leakage.

Material: [WSK-M2G348-A7 \(Sealant\)](#)



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